

SAFETY DATA SHEET

Impackt BWINT

Section 1. Identification

GHS product identifier	:	Impackt BWINT
Other means of	:	Not available.
identification		
Product type	:	Solid.

Relevant identified uses of the substance or mixture and uses advised against

See label and/or technical data sheet, if available.

Supplier's details	: Buckman Laboratories, Inc. 1256 North McLean Boulevard Memphis, TN 38108 Phone 1-800-282-5626
Emergency telephone number (with hours of operation)	: 24 Hour Emergency Phone 1-800-424-9300

Section 2. Hazar	ds identification
OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: SKIN CORROSION - Category 1A SERIOUS EYE DAMAGE - Category 1
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	: Causes severe skin burns and eye damage.
Precautionary statement	<u>s</u>
Prevention	: Wear protective gloves. Wear eye or face protection. Wear protective clothing. Wash hands thoroughly after handling.
Response	: IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Store locked up.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	: None known.

1/10

Section 3. Composition/information on ingredients

Substance/mixture Other means of identification

: Mixture

: Not available.

IMPBWINT

Product	ahon	
Trouuci	COUE	

Ingredient name	%	CAS number
5	15.32 Proprietary	1310-73-2 -

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

While some substances are claimed as trade secret in accordance with the provision of OSHA 29 CFR 1910.1200(i), all known hazards are clearly communicated within this document.

Per Appendix D 1910.1200 OSHA, ranges can be used when there is batch-to-batch variability in a mixture or a trade secret claim.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Section 4. First aid measures

aid measures
: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
: Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health ef	fects
Eye contact	: Causes serious eye damage.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes severe burns.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/symptoms	

Section 4. First aid measures

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: No specific fire or explosion hazard.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides phosphorus oxides metal oxide/oxides
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Section 6. Accidental release measures

Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ntainment and cleaning up
Small spill	: Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	: Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
Large spill	 container. Dispose of via a licensed waste disposal contractor. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see

Section 7. Handling and storage

Precautions for safe handling

Protective measures	Put on appropriate personal protective equipment (see Section 8). Do not get in eyes on skin or clothing. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.	
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment befor entering eating areas. See also Section 8 for additional information on hygiene measures.	
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materia (see Section 10) and food and drink. Store locked up. Keep container tightly closed sealed until ready for use. Containers that have been opened must be carefully researed kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.	and
Satisfactory Materials of Construction	Not available.	

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Sodium hydroxide	ACGIH TLV (United States, 3/2019). C: 2 mg/m ³ OSHA PEL 1989 (United States, 3/1989). CEIL: 2 mg/m ³ NIOSH REL (United States, 10/2016). CEIL: 2 mg/m ³ OSHA PEL (United States, 5/2018). TWA: 2 mg/m ³ 8 hours.

Appropriate engineering controls	: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Section 8. Exposure controls/personal protection

Individual protection measures

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: If respiratory hazards exist (see section 2), and if use conditions warrant with the potential for airborne exposure existing, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Solid. [Paste.]
Color	: Off-white. to Light yellow
Odor	: Mild.
Odor threshold	: Not available.
рН	: 11 to 12.5 [Conc. (% w/w): 1%]
Melting point	: Not available.
Boiling point	: 100°C (212°F)
Flash point	: Not available.
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 1.6 [g/cm ³]
Dispersibility properties	: Not available.
Solubility	: Soluble in the following materials: cold water and hot water.
Partition coefficient: n- octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Not available.

VOC

Section 9. Physical and chemical properties

: 0 % (w/w)

Section 10. Stability and reactivity

Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acu	te 1	tox	iCi	ty

Product/ingredient name	Result	Species	Dose	Exposure
Sequestering agent	LD50 Oral	Rat	10 g/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation	
Sodium hydroxide	Eyes - Severe irritant	Monkey	-	24 hours 1 %	-	
2	Eyes - Mild irritant	Rabbit	-	400 ug	-	
	Eyes - Severe irritant	Rabbit	-	24 hours 50	-	
				ug		
	Eyes - Severe irritant	Rabbit	-	1 %	-	
	Eyes - Severe irritant	Rabbit	-	0.5 minutes 1	-	
				mg		
	Skin - Mild irritant	Human	-	24 hours 2 %	-	
	Skin - Severe irritant	Rabbit	-	24 hours 500	-	
				mg		
Sequestering agent	Eyes - Moderate irritant	Rabbit	-	24 hours 100	-	
				mg		
	Skin - Moderate irritant	Rabbit	-	24 hours 500	-	
				mg		

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

This product has not been tested unless noted in summary results.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure) Not available.

Specific target organ toxicity (repeated exposure)

6/10

Section 11. Toxicological information

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	1	Causes serious eye damage.
Inhalation	1	No known significant effects or critical hazards.
Skin contact	1	Causes severe burns.
Ingestion	1	No known significant effects or critical hazards.
Symptoms related to the physical	sic	al, chemical and toxicological characteristics
Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	1	No specific data.
Skin contact		Adverse symptoms may include the following: pain or irritation redness blistering may occur Adverse symptoms may include the following:
Ingestion	1	Adverse symptoms may include the following: stomach pains
Delayed and immediate effect	ts a	and also chronic effects from short and long term exposure
<u>Short term exposure</u>		
Potential immediate effects	1	Not available.
Potential delayed effects	1	Not available.
Long term exposure		
Potential immediate effects	1	Not available.
Potential delayed effects	1	Not available.
Potential chronic health effe	cts	2
Not available.		
General	:	No known significant effects or critical hazards.
Carcinogenicity	1	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.

- **Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects: No known significant effects or critical hazards.Fertility effects: No known significant effects or critical hazards.

.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name		Dermal (mg/kg)	(gases)	(vapors)	Inhalation (dusts and mists) (mg/ I)
Impackt BWINT	10334.2	N/A	N/A	N/A	N/A
Sequestering agent	10000	N/A	N/A	N/A	N/A

Version : 0.04

Section 12. Ecological information

Toxicity

Not available.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	ΙΑΤΑ
UN number	UN3262	UN3262	UN3262
UN proper shipping name	CORROSIVE SOLID, BASIC, INORGANIC, N.O.S. (Sodium Hydroxide) RQ (Sodium Hydroxide)	CORROSIVE SOLID, BASIC, INORGANIC, N.O.S. (Sodium Hydroxide)	CORROSIVE SOLID, BASIC, INORGANIC, N.O.S. (Sodium Hydroxide)
Transport hazard class(es)	8	8	8
Packing group	П	II	П
Environmental hazards	No.	No.	No.
Additional information	<u>Reportable quantity</u> 6527.4 lbs / 2963.4 kg. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements. <u>Remarks</u> ERG Guide 154	Emergency schedules F-A, S- B IMDG Code Segregation group SGG18 - Alkalis	Remarks ERG Guide 154, ERG Code 8L

Special precautions for user :

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

Potential impurities present in trace quantities are included in the regulatory listings of this section.

U.S. Federal regulations

: United States inventory (TSCA 8b): All components are active or exempted. Clean Water Act (CWA) 311: Sodium Hydroxide

SARA 302/304 Composition/information No products were found.	on ingredie	<u>nts</u>					
SARA 304 RQ SARA 311/312	: Not app	: Not applicable.					
Classification		: SKIN CORROSION - Category 1A SERIOUS EYE DAMAGE - Category 1					
Composition/information	on ingredie	<u>nts</u>					
Name	%		Classification				
Sodium hydroxide Sequestering agent	15.3 Ргор	32 orietary	SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 COMBUSTIBLE DUSTS SKIN IRRITATION - Category 2				
			EYE IRRITATION - Category 2A				
CERCLA	: CERCL	A: Hazardous	substances.: Sodium Hydroxide: 1000 lbs. (454 kg);				
FDA	: This pro	oduct is <u>not all</u>	owed for food contact uses.				
FIFRA	: This product is not a registered pesticide.						
State regulations							

State regulations

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

Section 16. Other information

Hazardous Mate	rial Information	System	<u>(U.S.A.)</u>

Health	1	3
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Section 16. Other information

History

Date of printing	: 12/11/2020
Date of issue/Date of revision	: 12/11/2020
Date of previous issue	: 12/11/2020
Version	: 0.04
Prepared by	: Buckman Regulatory Affairs
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available UN = United Nations

V Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Buckman Laboratories, Inc. warrants that this product conforms to its chemical description and is reasonably fit for the purpose referred to in the directions for use when used in accordance with the directions under normal conditions. Buyer assumes the risk of any use outside of such directions.

Seller makes no other warranty or representation of any kind, express or implied, concerning the product, including NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS OF THE GOODS FOR ANY OTHER PARTICULAR PURPOSE. No such warranties shall be implied by law and no agent of seller is authorized to alter this warranty in any way except in writing with a specific reference to this warranty. The exclusive remedy against seller shall be in a claim for damages not to exceed the purchase price of the product, without regard to whether such a claim is based upon breach of warranty or tort.

Any controversy or claim arising out or relating to this contract, or breach thereof, shall be settle by arbitration in accordance with the commercial arbitration rules of the American Arbitration Association, and judgment upon the rendered by the Arbitrator(s) may be entered in any court having jurisdiction thereof.

Buckman expressly disclaims responsibility, thus any liability, for the creation, accuracy, or completeness of the labeling and Safety Data Sheet (SDS) required for our customer's product under the Occupational Health and Safety Administration's Hazard Communication Standard, 29 C.F.R. §1910.1200 (2012). While our customers should take all necessary steps to ensure that an appropriate label and SDS is generated for their product and provided to all downstream users in accordance with the Hazard Communication Standard, customers may use information from Buckman's label and SDS for their product as a starting point for developing its own GHS-compliant label and SDS. Customer agrees to indemnify and hold Buckman harmless from any claims, causes of actions, fines, or damages sought by a local, state, or federal government, or agency, including its reasonable attorney fees, should Customer violate any OSHA laws or any other federal or state laws in using or selling this product.